













# **CFS Europe**

#### **DISCOVER OUR REALITY**

Turning to CFS Europe means **CONSTANTLY INTERACTING** with consultants and experts. Our goal is to provide advice and solutions to improve the shelf-life and performance of your products.

**CFS Europe listens constantly to understand the needs of the companies**. We build relationships based on constant exchange, with the goal of providing dedicated and customized antioxidants solutions.

In conclusion, CFS Europe welcomes its clients' challenges not like a supplier would, but a consultant and reliable partner committed to solving a common theme.

The **SCIENTIFIC APPROACH** cannot transcend a solid human connection, involving a side-by-side presence to become one of the best resources for any company.

What's INSIDE make the DIFFERENCE



# **CFS EUROPE PROVIDES**



### **CFS** provides solutions

Our job is to deliver answers: we are methodical, systematic and scientific in thoroughly analyzing our client's demands because evaluation is the first step to providing solutions. As a result, our products guarantee a significant shelf-life extension and always prioritize our client's success and satisfaction.

#### **CFS** provides support

CFS Europe is not just a supplier but a reliable partner, an expert who gives advice and professional consultation in goal planning assistance.

Our clients know that they can always count on us, as we are constantly by their side both as suppliers and advisors: that is what makes us one of their best resources for their success.

### CFS provides new approach

Our customer-centric approach starts from our clients' needs: we learn from our customers and improve our products accordingly. We provide a wide range of products, customized solutions according to specific requests, and a versatile think-outside-the-box attitude.

## **CFS** provides information

Transparency, clarity and reliability are crucial in the current transition from synthetic to natural materials. We are honest and we guarantee complete openness in terms of product description, operating in such a way that allows our clients always to see what we do, how and why.

To us, transparency is communication, openness and accountability. In a market where the brand name does all the job, we let our candidness speak for us.







# Mission

A NEW IDEA OF CUSTOMER-CENTRIC APPROACH

Our mission is to provide diversified, high-quality, innovative solutions that ensure a significant extension of shelf-life in the food industry, animal nutrition, pet food, pharmaceuticals, and petrochemicals.

# Vision

WE ARE A LONG-LIFE PARTNER

We are flexible by nature and choice. We prefer to leave room for the customer instead of proposing standardized solutions.

We are methodical, systematic and scientific in our in-depth analysis of our client's requests because we know that a proper evaluation is the first step to providing solutions.

# Value

OUR CONCEPT OF INNOVATION RESULTS FROM TRUST

Producing antioxidants and chemical solutions currently means thinking and operating as respectfully as possible and seeking more sustainable natural alternatives with the same high standard.



# **SHELF-LIFE SOLUTIONS**

LOOKING FOR A SHELF-LIFE SOLUTIONS?

### MORE SOLUTIONS. BETTER VALUES.

Oxidation is a primary concern to food, pet food, aquafeed, premix and animal feed manufacturers.

Rancidity, off-flavors, discoloration, palatability loss, and destruction of essential fatty acids and nutrients are some of the consequences of lipid oxidation.

# KEEP YOUR PRODUCTS FRESH, NUTRITIOUS, AND TASTY FOR LONGER.

Many factors affect the shelf life stability of rendered pet food ingredients including heat, oxygen, pH, moisture, presence of metal ions and unsaturated fats, oxidizing and reducing agents, process conditions and storage time, among others.

Protect the oxidative stability of your rendered pet food ingredients with **Xtendra®** and **NaSure™** antioxidant solutions from Camlin Fine Sciences.









- Natural extracts from the leaves of Rosmarinus officinalis
- . Active ingredients: Carnosic and Acid Carnosol (Phenolic Diterpenes)
- . Commercially avalaible in several forms: **Powders** Oil soluble/dispersible Water soluble/dispersible
- Flavorless/odorless, organic



#### **GREEN TEA EXTRACT**

- Green tea is derived from Camellia sinesis leaves
- Green tea and its extracts are rich in polyphenolic compounds with strong antioxidants and free radical scavenging properties
- Low color / flavour impact





- Natural extract from soybean oil
- Active ingredients:  $\alpha \beta \gamma \delta$  tocopherols
- Non-GMO



Food oxidation level

# **APPLICATIONS OF SHELF-LIFE SOLUTIONS**





# What's INSIDE make the DIFFERENCE

#### KEEP YOUR PRODUCTS FRESH, NUTRITIOUS AND TASTY FOR LONGER.

Oxidation is a primary concern to food, pet food, aquafeed, premix and animal feed manufacturers. Rancidity, off-flavors, discoloration, palatability loss, and destruction of essential fatty acids and nutrients are some of the consequences of lipid oxidation.

#### **APPLICATIONS**





# YOUR NATURAL PARTNER



Rising demand for **healthy**, **nutritious**, and **natural products** greatly impact the animal nutrition market and the antioxidants, which manufacturers are likely to prefer.

Traditional synthetic antioxidants such as BHA, BHT, propyl gallate, ASCORBIL PALMITATE are components of highly active **Xtendra**® solutions with attractive cost-in- use ratios.

**DISCOVER** 

**DISCOVER** 



#### **SHELF LIFE DETERMINATION**

We can perform accelerated shelf life determination of our clients products, liquid (oils, margarines, etc).

Oxidative stability is done by means of OXITEST and RANCIMAT.







# **NaSure**<sup>m</sup>

natural protection & safety solutions

Our NaSure™ plant-based antioxidant solutions offers a natural alternative in shelf-life extension. We use natural ingredients with high antioxidant activity to ensure that your food stays fresher, longer.

CFS can create the **tailor-made solution** you want with the high-quality standars you need.

# **NaSure<sup>™</sup> antioxidants**

- . Mixed Tocopherols
- . Rosemary Extract
- . Other natural plant-based extracts
- & natural blends





# **APPLICATION STUDIES**

<u>Use our NaSure™ blends</u> with confidence.

CFS blends provide the ease of use needed in modern manufacturing and get the most from natural products.

In liquid or dry form, we deliver synergistic combinations of natural antioxidants at the optimal use level.

Consider our blends of tocopherols, rosemary, green tea, acerola, or other plant sources for your toughest oxidation challenges.

#### CFS ANTIOXIDANTS for animal nutrition products in Europe

PRODUCT (OS: oil s	FORM FOR CO O C C C C C C C C C C C C C C C C	OILS & FATS	MEAL	FISH MEAL	PET FOOD	PREMIX	AQUAFEED	вна	внт	PROPYL GALLATE	CITRIC ACID	ASCORBYL PALMITATE	MIXED TOCOPHEROLS	ROSEMARY EXTRACT	VEGETABLE OIL	SILICA / DRY CARRIER	PE GLYCOL	EMULSIFIER	
NaSure	NaSure APPLICATION							COMPOSITION											
Nasure 551 OS Li	iquid 🖸		<b>O</b>	0	•		•					COIV	0	<b>O</b>	0			•	
	iquid 📀	0	0	0	0		0						0	0	0			0	
Nasure 563 OS Li	iquid	0	0	0	0		0						0	0	0			•	
Nasure 564 OS Li	iquid	0	•	0	•		0						0	0	0				
Nasure 572 Dry (	(fine)				0	0	0				0		0	0	0	0		0	
Nasure 580 Dry (	(fine)	1			<b>O</b>	0	0				0		0		0	0			



FRESH MEAT, PROCESSED MEAT, **POULTRY** 



PROCESSED FOOD, SNACKS, NUTS, **CEREAL** 



OILS



**MARINADES** 

DRESSING, BRINES,



**SPICES** 



**PETFOOD** PETFOOD INGREDIENTS









#### TRADITIONAL ANTIOXIDANTS SOLUTIONS

Lipid oxidation is a natural process that involves the formation of free radicals, peroxides, and decomposition products.

Protect the stability of your products with the **Xtendra®** range of traditional antioxidant solution from Camlin Fine Sciences. For over 30 years, **Xtendra®** traditional antioxidants have been relied upon globally to provide dependable, consistent and economical shelf life solutions.

Only CFS can offer the stability that comes with vertical integration and complete control of the antioxidant production process.







From straights to blends, CFS gives the formulator the ability to use customized solutions to achieve even the most difficult shelf-life requirement. Look to CFS for TBHQ, BHT, Propyl Gallate and Ascorbyl Palmitatebased solutions.

Our **Xtendra**® range of traditional antioxidant solutions combine ingredients that have been long proven to protect the oxidative stability of your final product.

- . TBHQ (FCC and Tech)
- . BHA (FCC)
- . BHT (FCC)
- . Ascorbyl Palmitate
- . Propyl Gallate
- . Traditional liquid blends

#### CFS ANTIOXIDANTS for animal nutrition products in Europe

FORM (OS: oil soluoble Dry: powder)	COOKER RENDERING	OILS & FATS	MEAL	FISH MEAL	PET FOOD	PREMIX	AQUAFEED	вна	ВНТ	PROPYL GALLATE	CITRIC ACID	ASCORBYL PALMITATE	MIXED TOCOPHEROLS	ROSEMARY EXTRACT	VEGETABLE OIL	SILICA / DRY CARRIER	PE GLYCOL	EMULSIFIER
Xtendra* protection & safety solutions APPLICATION						COMPOSITION												
Xtendra 510 OS Liquid	0	0	0	0	0		0	0	0					1	0			0
Xtendra 516 OS Liquid		0						0		0	0						0	
Xtendra 518 OS Liquid	0	0	0	0	0		0	0	0						0			
Xtendra 525 OS Liquid	0	0	0	0	0		0	0	0						0			
Xtendra 527 Dry (fine)			0		0	0	0	0	0		0				0	0		
Xtendra 528 OS Liquid	0	0	0	<b>O</b>	0		0	0							0			
Xtendra 532 Dry (fine)					0	0		0							0	0		
Xtendra 589 OS Liquid		0	0		0		0					•	0		0			0

#### **ANTIOXIDANTS APPLICATION**



**PROCESSED MEAT** 



**SNACKS - NUTS** 



**FATS - OILS** 



**BAKERY MIXES** 



**SPICE BLENDS** 



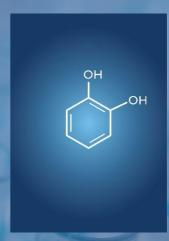


# INTO THE CHEMICALS

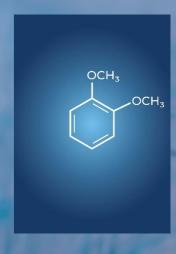
**DISCOVER OUR PRODUCTS** 

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**HYDROQUINONE** 

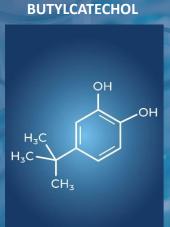


**CATECHOL** 

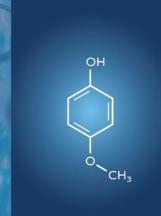


**GUETHOL** 

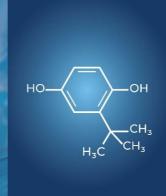
**VERATROLE** 



4-TERT

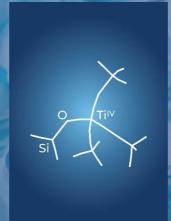


**P-METHOXYPHENOL** 

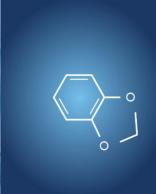


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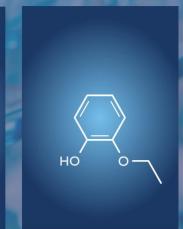
**BUTYLHYDROQUINONE** 



**TITANIUM SILICALITE** 



1,3-BENZODIOXOLE



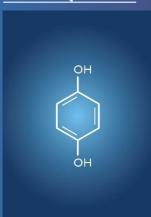
# **HYDROQUINONE**

### **CHEMICAL PRODUCT**

**Hydroquinone** is an aromatic product that find application in many sectors of the chemical industry like pharma, rubber, plastic. It is used as chemical intermediate or as it is.

Hydroquinone is produced by hydroxylation of phenol with hydrogen peroxide in presence of Titanium Silicalite.

## **HYDROQUINONE**



The efficiency of hydroquinone as a stabilizer helps maintain the quality and desired properties of chemicals, thereby reducing waste and improving the sustainability of industrial processes.



# **Applications**

- Agriculture intermediates
- Case and carton closures
- Dyes / pigments / paints
- Flame retardants
- Graphic arts
- Herbicides intermediate for other
- Intermediates
- Kitchen & bath
- Methyl methyl acrylate (mma)
- Molding & trim interior
- Paints & coatings

- Peek (polyether ether ketone)
- Photographic chemicals
- Photographic supplies
- Polymer modification
- Polymer processing
- Process solvents
- Resins
- Rubber modification
- Specialty chemicals
- Water treatment industrial

## More info about it

**Hydroquinone**, boasting a **high purity level of over 99.5%** and presented as **white crystals**, is available in **25 kg bags** and larger quantities contained in **big bags**, with **Italy** being the primary manufacturing site for this product.



Specifications

Purity: > 99.5%

Aspect: white Crystal



Available packaging

25 kg bags Big bags



Manufacturing site

Italy



# YOUR NATURAL PARTNER

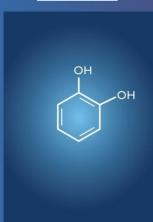
# **CATECHOL**

#### **CHEMICAL PRODUCT**

Catechol is a very versatile intermediate.
It can be used for the synthesis of several products that find application in many sectors of the chemical industry, like pharma, flavors and fragrances, agrochemicals, polymers.

Some examples are L-DOPA, Carbofuran, Hydroxytyrosol, Vanillin. Catechol is produced by hydroxylation of phenol with hydrogen peroxide in presence of Titanium Silicalite.

#### **CATECHOL**



Beyond its industrial uses, catechol is of environmental significance; it occurs naturally in various plants and plays a role in the metabolic processes of certain bacteria and fungi, underscoring its integral role in the Earth's ecological systems.

# **Applications**

- Flavour Manufacturing
- Pharma / Nutraceuticals
- Perfumes & Fine Fragrances
- Agrochemicals

### More info about it

Manufactured in **Italy**, is noted for its **high purity level** of over 99.5%. It is available in forms ranging from white to brownish flakes and is packaged in **25 kg bags, larger bags**, or can be supplied in **bulk** as a molten substance.





Purity: > 99.5%

Aspect: white to brownish flakes



#### Available packaging

25 kg bags Big bags Bulk (molten form)



Manufacturing site

Italy



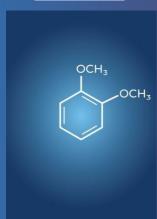
# **VERATROLE**

### **CHEMICAL PRODUCT**

Veratrole is an aromatic product mainly used to produce pharma products.

It is produced by methylation of Catechol.

#### **VERATROLE**



Our industry is at the forefront of optimizing these reactions, ensuring maximum efficiency and sustainability in the production process.

# **Applications**

- Flavour Manufacturing
- Pharma / Nutraceuticals
- Perfumes & Fine Fragrances
- Agrochemicals

### More info about it

Veratrole boasts an impressive purity level exceeding 99.5% and is in liquid form, with packaging options including **bulk** quantities or **drums**, all of which are manufactured in India.



Specifications

Purity: > 99.5% Aspect: liquid



Available packaging



Manufacturing site

India





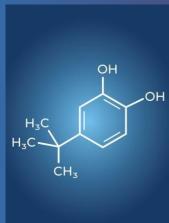
# 4-TERT BUTYLCATHECOL

### **CHEMICAL PRODUCT**

4-tert-butylcatechol (4-TBC) is the butylated derivative of Catechol.

It is mainly used as polymer inhibitor for styrene e butadiene. 4-TBC is produced by tert-butylation of Catechol.

## 4-TERT BUTYLCATECHOL



**4-TBC** is available in its pure form (99%) or in formulations with methanol, water, or toluene.

# **Applications**

- Petrochemicals
- Polymers
- Flavour Manufacturing

## More info about it

**4-TBC** is packaged in **IBC containers** and drums when in its pure form. The manufacturing site is located in **India**, while the formulation and storage processes take place in **Italy**.



#### Specifications

4-TBC is available as it is (99%) or in formulation with methanol, water, toluene.



#### Available packaging

IBC (formulated TBC)

Drums (pure product)



Manufacturing site

India

Formulation and storing: Italy





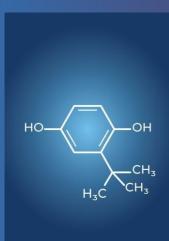
# TERT-BUTYLHYDROQUINONE

### **CHEMICAL PRODUCT**

**Tert-butylhydroquinone** (TBHQ) is the **butylated derivative of Hydroquinone**.

It is mainly used in food industries but is also find application in inks and rubber sectors.

## <u>TERT-</u> BUTYLHYDROQUINONE



In addition to the food industries, it has applications in the **ink industry**, where it is used to improve the stability and durability of inks. In the **rubber industry**, it is used to prevent oxidation and improve the durability of rubber products and also in the **perfume industries**, it is used as a fixative to increase the persistence of fragrances.

# **Applications**

- Acrylic acid
- Commerical printing inks
- Intermediates
- Kitchen & bath
- Molding & trim interior

- Paints & coatings
- Photographic supplies
- Protective coatings

## More info about it

**Tert-butylhydroquinone** is a high-purity (>98%) white crystalline substance, available in various packaging options including 20 kg bags, boxes, and big bags, and is manufactured in India.



Specifications

Purity: > 98%
Aspect: white crystalline



Available packaging

20 kg Bags, box Big bags



Manufacturing site

India





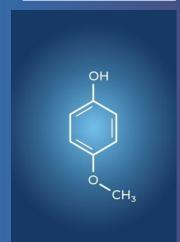
# P-METHOXYPHENOL (MEHQ)

**CHEMICAL PRODUCT** 

P-methoxyphenol (mequinol, HQME, 4PMP) is the mono-methylated derivative of Hydroquinone.

It is mainly used as polymerization inhibitor for acrylates and styrenes.

#### **P-METHOXIPHENOL**



Characterized by a methoxy group in its para position, it is primarily used as a polymerization inhibitor for acrylates and styrenes.

# **Applications**

- Petrochemicals
- Polymers
- Agrochemicals

## More info about it

**P-methoxyphenol**, with a purity of over 99% and appearing as white flakes, is available in **20 kg drums** and is manufactured in **India**.



Specifications

Purity: > 99.5%

Aspect: white flakes



Available packaging

20 kg drums



Manufacturing site

India





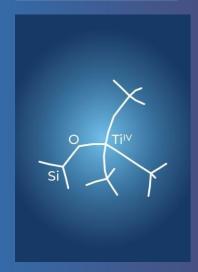
# TITANIUM SILICALITE

## **CHEMICAL PRODUCT**

**Titanium Silicalite** (TS-1) is zeolytic type catalyst containing Silica and Titanium.

It is use as a catalyst for many chemical reactions that involve hydrogen peroxide as oxidation agent.

#### **TITANIUM SILICALITE**



## More info about it

**Titanium silicate** is available in powder form, packaged in drums ranging from 20 to 50 kg, and is manufactured in**Italy**.





Specifications

Powder form

Available packaging

from 20 to 50 kg drums

Manufacturing site

Italy

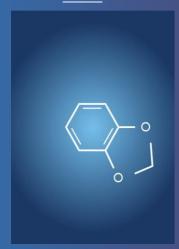


# YOUR NATURAL PARTNER

# 1,3-BENZODIXOLE (MBD) CHEMICAL PRODUCT

**MBD** is a versatile chemcial intermediate used for the manufacturing of pharmaceuticals and complex organic compounds (aroma, agro, etc...)

#### **MBD**



# **Applications**

- Pharma
- Insecticide
- Aroma

#### More info about it

MBD, a clear liquid with a purity > 99.5% is available in bulk and small container.







Specifications

> 99.5%

Available packaging

bulk (isotank) IBC Manufacturing site

China



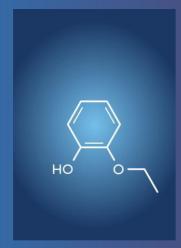
# COUR NATURAL PARTNER

# **GUETHOL**

**CHEMICAL PRODUCT** 

**GUETHOL OR 2-ETHOXYPHENOL**, obtained by ethoxylation of catechol, is commonly used as intermediate in the synthesis of pharma and frangrances.

#### **GUETHOL**



## More info about it

**Guethol is high purity product**, it is available in bulk or small container like IBC and drums.





> 99.5%



Available packaging

BULK IBC DRUMS



Manufacturing site

India



# R&D & LAB

# SHELF LIFE CUSTOMIZED JUST FOR YOU

For more than 25 years, Camlin Fine Sciences has been providing shelf life solutions to the food, pet food, animal feed and rendering industries.

Our **Customer Application Laboratory** is here to help. CFS has the most combined antioxidant experience in the industry and can create the **tailor-made solution** you want with the high-quality stands you need.



# R&D + LAB



#### **OXIDATIVE BY-PRODUCTS**

We perform multiple testing methods to quantify the level of both primary and secondary byproducts of oxidation, which include Peroxides, Aldehydes, Alkenals, TBA's and Free Fatty Acids.



We utilize both the **HPLC** (High Performance Liquid Chromatography) and GC (Gas Chromatography) to quantify the levels of active compounds found in antioxidants.

This includes TBHQ, BHA, BHT, Propyl Gallate, Ascorbyl Palmitate, Citric Acid, Total Phenolic Diterpenes (rosemary actives, which also includes a breakdown of Carnosic Acid and Carnosol), Ascorbic Acid (Acerola actives), Catechins (Green Tea actives) and Mixed Tocopherols.



# ACCELERATED OR REAL TIME SHELF LIFE EVALUATIONS

We have storage chambers to accelerate the oxidation of food products where we can evaluate oxidative bi-products that are forming over time (ex: 12 weeks).

We have refrigerators and freezers that we can also store food products for on-going shelf life evaluations. We work together to come up with the best testing schedule to meet your needs.

# RELATIVE SHELF LIFE DETERMINATION

We utilize two different instruments to give us data to show how different antioxidants perform versus one another or to show how different treatment levels of the antioxidant performs in a dose response type scenario.

The Oxidative Stability Index, or OSI, is used for liquid substrates like fats and oils and the OXITEST is used for dry food substrates like crackers, cereal or petfood.





# **CHEMISTRY**

**SUSTAINABLE APPROACH** 



# **G**ood Chemistry



# Research

Improvement, Development, Performance Test



# Economy



# Energy

Energy independence, Reduction of consumption



# Nature

Antioxidants for Food and Feed production





Being active in the research of sustainable products and productive solutions means engaging in an exploration that promotes eco-friendly practices and solutions. We consistently develop new approaches that contribute to creating innovative and customized solutions in harmony with the environment.

Being mindful of energy savings and recovery means committing to daily research and development of sustainable energy solutions, with the goal of making a positive contribution to the transition towards clean and renewable energy sources.

## RESEARCH





## GOOD CHEMISTRY

Being ambassadors of "good chemistry" means not only operating in compliance with current regulations but, above all, striving for an innovative production that is increasingly respectful of the environment and human and professional resources. This is our daily commitment.

### **ECONOMY**

Taking a leading role in sustainable economics means adopting an approach that promotes environmental and social sustainability. Our economic activities are oriented towards investments and practices that aim to balance economic prosperity with respect for the environment and the wellbeing of society.

#### NATURE

Being custodians of the environment around us implies adopting practices that preserve and restore the balance of ecosystems. Our daily dedication is directed towards promoting initiatives that are as respectful as possible to natural habitats, with the goal of minimizing our impact on the planet.





# SUSTAINABLE GCALS DEVELOPMENT





































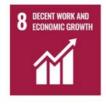
# **CFS** Europe → sustainability

# YOUR NATURAL PARTNER

#### PURPOSE MAPPING RESULTS

This is our commitment to **sustainability**.
Here are our benchmark Sustainable Development Goals:

VERY HIGH priority





Increase number of people with skills for employment and entrepreneurship

Labour rights and safe and secure working environments for all workers

Sustainable management and efficient use of natural resources

Environmentally sound management of chemicals and waste (waste reduction, recycling and reuse)









Water-use efficiency

Renewable and efficient energy

Adopt environmentally sound technologies and industrial processes

R&D and technological innovation to increase productivity



# A GROWING UP GROUP



Camlin Fine Sciences Ltd. is a **vertically integrated company**, engaged in the research, development, manufacturing, commercializing, and marketing of specialty chemicals and blends.

# A WORLDWIDE ORGANISATION



Leading

Manifacturer
of Antioxidants



100+
Diversified
Products

185 M€ Revenues FY 2022/23 80+
Countries
Presence

1.000+
Customers









# **GLOBAL RESEARCH & DEVELOPMENT**

#### **APPLICATIONS LABS**

- Mexico City
- Indaiatuba, BrazilMumbai, India
- Des Moines, USARavenna, Italy
- > Develops customized blends for various applications
- Provides technical assistance and development support tocustomers
- > Tests of defined performance parameters
- > Conducts stability studies for various products of shelf life

#### R&D + Labs

- Ravenna, Italy
- Tarapur, India
- Develops new products and does value additions to existing products
- > Develops customized products
- > Improves products and processes
- > Catalyst application & development
- > Focuses on developing derivatives of HQ and Catechol

#### **Pilot Plant**

- Tarapur, India
- It has the ability to run small batch sizes and stabilize the processes before commercial scale manufacturing
- > Improves processes





# **CFS Trough the Years**



### 1931

1946

Dandekar & Co.

restructured as

Camlin, comes from

Camel and Ink. The

camel symbolizes

ability to endure

tough conditions.

Started by G.P.
Dandekar. Began
by producing inks
and ink powders
for use in schools.

#### 2006

Camlin Fine Sciences fully divests from parent company under 3<sup>rd</sup> generation Dandekar family leadership.

#### 2013

CFS do Brazil was established to support production of antioxidant blends and distribution.

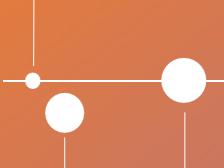
#### 2016

CFS acquires Dresen
Quimica and
establishes CFS Mexico.
Strengthens presence
in Food & Feed
Ingredients.

#### 2018

CFS enters JV with Pahang Pharma (S) Pte. Ltd., Singapore, which strengthens our presence in Animal Feed Ingredients.

CFS expands into the Health & Wellness market.



# 1984

Camlin Fine
Chemical and
Pharmaceutical
division was formed
to focus on the
production of
antioxidants,
pharmaceutical
intermediates, and
bulk drugs.

## 2011

CFS acquires Italian diphenol plant producing Hydroquinone and Catechol to become a backwards integrated producer of TBHQ and BHA.



CFS North America office opens to support production of antioxidant blends and distribution.

## 2017

CFS established
51% stake in
Ningbo Wanglong
Flavors &
Fragrance,
vertically
integrating CFS
vanillin/ethyl
vanillin production.



START-UP OF VANILLIN PRDUCTION INDIA





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